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中国认可
国际互认
检测
TESTING
CNAS L3370

检 验 报 告

INSPECTION REPORT

No. A34915F202510224

产品名称: 遇水膨胀橡胶止水条
Sample Water-Swelling Rubber Waterstop Strip
Description:

委托单位: 衡水京通工程橡胶有限公司
Applicant: HENGSHUI JINGTONG RUBBER CO., LTD

检验类别: 型式检验Type Inspection
Inspection Category:

国家工程橡胶产品质量检验检测中心(河北)
恒为检验检测认证(河北)集团有限公司



National Engineering Rubber Products Quality Inspection and Testing Center (Hebei)
HENGWEI Inspection, Testing and Certification (Hebei) Group Co., LTD

防伪码: 6LLT44

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产品名称 Sample Description	遇水膨胀橡胶止水条 Water-Swelling Rubber Waterstop		检验类别 INSPECTION REPORT	型式检验Type Inspection	
委托单位 Applicant	衡水京通工程橡胶有限公司 HENGSHUI JINGTONG RUBBER CO.,LTD		委托人 Client	张书栋 Shudong Zhang	
工程名称 Project Name	---		商 标 Brand	---	
监理单位 Supervision Unit	---		见 证 人 Witness	---	
生产单位 Manufacturer	衡水京通工程橡胶有限公司 HENGSHUI JINGTONG RUBBER CO.,LTD		施工单位 Construction unit	---	
型号规格 Model Type	PZ-400 J- 20mm×10mm	生产日期/批号 Date of Manufacturer & Serial No.	---	样品数量 Sample Quantity	成品 1m, 150mm×150mm×2mm 试样 1 片; Finished product: 1 meter; Test piece (150mm × 150mm × 2mm): 1 piece
样品信息 Sample Information	---				
收样日期 Receiving Date of Sample(s)	2025-10-16		检验时间 Inspection Date	2025-10-16至2025-10-28 2025-10-16to2025-10-28	
样品描述 Description of Sample(s)	样品完好, 无明显缺陷 The sample is intact with no obvious defects.		样品来源 Sample Source	送样 Sample presented by the client	
主检设备 Main Inspection Instruments	WDW-2G微机控制电子万能试验机WDW-2G Microcomputer-controlled electronic universal testing machine、LX-77A型橡胶硬度计LX-77A Rubber hardness tester、AUY220固体密度测试仪AUY220 Solid density tester、401-A老化试验箱401-A Aging test chamber、QR-240T低温刚性试验机QR-240T Low-temperature rigidity test machine				
试验温度 Inspection Temperature	21℃~24℃	试验湿度 Inspection	47%RH~49%RH	检验地址 Add.	地址1 (Add1)
检验项目 Inspection Items	外观质量 Appearance quality、宽度 Width、厚度 Thickness、硬度 (邵尔A) Hardness (Shore A)、拉伸强度 Tensile strength、拉断伸长率 Elongation at break、体积膨胀倍率 Volume expansion ratio、反复浸水试验 Repeated immersion test (拉伸强度 Tensile strength、拉断伸长率 Elongation at break、体积膨胀倍率 Volume expansion ratio)、低温弯折 Low-temperature bending (-20℃×2h)				
检验依据 Inspection Basis	GB/T 18173.3-2014				
判定依据 Judgment Basis	GB/T 18173.3-2014				
检验结论 Inspection Conclusion	经检验, 该样品符合GB/T 18173.3-2014标准的要求。After inspection, the sample meets the requirements of GB/T 18173.3-2014 standard. (检验检测专用章) (Inspection and Testing Stamp) 签发日期 (Date of Issue): 2025/11/8				
备 注 Remarks	结果仅适用于收到样品。The results are only applicable to the samples received.				

批准 张玉磊
(Approved by): 张玉磊

审核 李俊鹏
(Verified by): 李俊鹏

主检 张芳
(Chief tester): 张芳

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序号 No.	检验项目 Inspection Item (s)	计量单位 Unit	技术要求 Inspection Requirement (s)	检验结果 Inspection Result (s)	判定 Conclusion
1	外观质量 Appearance quality	/	每米遇水膨胀橡胶表面允许有深度不大于2mm、面积不大于16mm ² 的凹痕、气泡、杂质、明疤等缺陷不超过4处。The surface of each meter of expansible water-sealing strips is allowed to have no more than 4 defects such as dents, bubbles, impurities, and visible scars with a depth of no more than 2mm and an area of no more than 16mm ² .	表面无凹痕、气泡、杂质、明疤等缺陷。There are no defects such as dents, bubbles, impurities, or visible scars on the surface.	合格 Qualified
2	宽度 Width	mm	20 ^{+1.5} _{-1.0}	20.6	合格 Qualified
3	厚度 Thickness	mm	10±1.0	10.1	合格 Qualified
4	硬度（邵尔A）Hardness (Shore A)	度(°)	45±10	47	合格
5	拉伸强度 Tensile strength	MPa	≥3×80%	5	合格 Qualified
6	拉断伸长率 Elongation at break	%	≥350×80%	547	合格 Qualified

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7	体积膨胀倍率 Volume expansion ratio	%	≥ 400	653 (方法 I Method I)	合格 Qualified	
8	反复浸水 试验 Repeated immersion test	拉伸强度 Tensile strength	MPa	$\geq 2 \times 80\%$	3	合格 Qualified
9		拉断伸长率 Elongation at break	%	$\geq 250 \times 80\%$	516	合格 Qualified
10		体积膨胀倍率 Volume expansion ratio	%	≥ 300	627 (方法 I Method I)	合格 Qualified
11	低温弯折 Low-temperature bending (-20°C × 2h)	/	无裂纹 No cracks	无裂纹 No cracks	合格 Qualified	
以下空白 Blank below						

注 意 事 项

1. 检验报告无“检验检测专用章”和骑缝章无效。
2. 检验报告无主检、审核、批准人签字无效。
3. 检验报告涂改无效。
4. 复制检验报告未重新加盖“检验检测专用章”和骑缝章无效。
5. 对检验报告若有异议，应于收到检验报告或结果通知十五日内向检验机构或有关部门书面提出，逾期提出无效。
6. 委托方将样品送到检验机构检验时，样品及其信息的真实性由委托方负责，检验机构仅对样品检验结果的准确性负责。



邮寄地址：河北省衡水市高新区橡塑路12号

邮政编码：053000

联系电话：0318-2143001

传 真：0318-2142339

检验地址：本单位检验活动涉及七个地址，具体为：

地址1：河北省衡水市高新区橡塑路12号（检验一、二、三、四区）；

地址2：河北衡水市桃城区邓庄乡武家庄村（检验五区）；

地址3：河北衡水市北方工业园区橡塑路16号（检验六区）；

地址4：河北省衡水桃城区北方工业基地园区东路9号（检验八区）；

地址5：河北衡水市北方工业园区橡塑路5号(检验七区)；

地址6：河北省衡水市冀州区高新技术产业开发区南区迎宾路南侧纬一路东侧(检验十五区)；

地址7：河北省衡水市高新区北方工业园区工业大街88-8号（检验十六区）。

Notes

1. The report is invalid without “Inspection and Testing Stamp” and the seal perforation.
2. The report is invalid without signatures of teater, anditor or approver.
3. The report is invalid if altered.
4. The duplicated inspection report is invalid without the “Inspection and Testing Stamp” and the re-seal on the perforation.
5. If you have any objections to the inspection report, please proposed in writing to the inspection agency or relevant department within 15 days of receiving the report or natification result.
6. When the client sends samples to the inspection agency, the client is responsible for only the authenticity of the sample and its information, the agency is only responsible for the accuracy of the sample inpection results.

Mailing Address: No.12 Xiangsu Road, High-tech Zone, Hengshui City, Hebei Province, China

Post Code: 053000

Tel: 0318-2143001

Fax: 0318-2142339

Inspection address: The inspection activities of the unit involve seven addresses, specifically:

- Addr. 1: No.12, Xiangsu Road, High-tech Zone, Hengshui City, Hebei Province, China.
(Inspection Area 1, 2, 3 and 4)
- Addr. 2: Wujiazhuang, Dengzhuang, Taocheng District, Hengshui City, Hebei Province, China.
(Inspection Area 5)
- Addr. 3: No.16, Xiangsu Road, North Industrial Zone, Hengshui City, Hebei Province, China.
(Inspection Area 6)
- Addr. 4: No.9, East Road, North Industrial Base Zone, Taocheng District, Hengshui City, Hebei Province, China. (Inspection Area 8)
- Addr. 5: No.5, Xiangsu Road, North Industrial Zone, Hengshui City, Hebei Province, China.
(Inspection Area 7)
- Addr. 6: South of Yingbin Road and east of Weiyi Road, South District, High-tech Industrial Development Zone, Jizhou District, Hengshui City, Hebei Province, China.
(Inspection Area 15)
- Addr. 7: No.88-8, Industrial Street, Northern Industrial Park, High-tech Zone, Hengshui City, Hebei Province, China. (Inspection Area 16)

